IIRT



## Model-based strategy for optimizing biopharma processes

Case study: Fed-batch operated bioreactor

- Development of a <u>digital twin</u>
  Establishment of a <u>model-based</u>
  - operating strategy for optimized process performance
- Design of <u>real-time algorithms</u>:
  - Soft sensors
  - Model predictive control for disturbance mitigation
  - Model-based algorithms for fault detection and classification
  - Human-in-the loop to support operator decision-making
- Real-process application





